



## GROTH MODEL 5000 & 5100

### INSTALLATION INSTRUCTIONS

The following procedure should be utilized when installing the Groth Model 5000 or 5100 Free Vent.

1. With all original packing in place the vent should be lifted to the top of the tank.
2. The inlet flange is then bolted to the outlet flange of the tank. This outlet flange should be horizontal for the most effective vent performance. However, any variance from the horizontal is acceptable.

### MAINTENANCE INSTRUCTIONS

Little or no maintenance required for this vent.

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